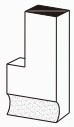
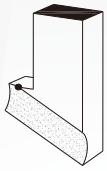
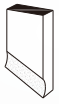
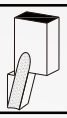
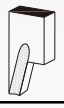
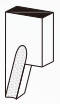
Tooling Chart

Facing tools			
Description	**Part Number**	**Application**	**Sketch**
M42 Facing tool 6X22mm, Step type	42F-0622S	V1	
M42 Facing tool 8X22mm, Step type	42F-0822S	V3, V6, V8 80, 120, 252	
M42 Facing tool 8X22mm	42F-0822	V3, V6, V8 80, 120, 252	
M42 Facing tool 10X25mm	42F-1025	V14	
M42 Facing tool 20x20mm	42F-2020	426,630	

Beveling tools			
Description	**Part Number**	**Application**	**Sketch**
M42 Beveling Tool 6X22mm, Step type	42B-0622S-30° 42B-0622S-37.5° 42B-0622S-a	V1 a is beveling angle required	
M42 Beveling Tool 8X22mm, Step type	42B-0822S-30° 42B-0822S-37.5° 42B-0822S-a	V3, V6, V8 80, 120, 252 a is beveling angle required	
M42 Beveling Tool 8X22mm	42B-0822-30° 42B-0822-37.5° 42B-0822-a	V3, V6, V8 80, 120, 252 a is beveling angle required	
M42 Beveling Tool 10X25mm	42B-1025-30° 42B-1025-37.5° 42B-1025-a	V14 a is beveling angle required	
M42 Beveling tool 20x20mm	42B-2020-a	426, 630 a is beveling angle required	

Inner Beveling tools			
Description	**Part Number**	**Application**	**Sketch**
M42 Inner Beveling tool 8X22mm, Step type	42IB-0822S-12° 42IB-0822S-15° 42IB-0822S-a	V3, V6, V8 80, 120, 252 a is beveling angle required	
M42 Inner Beveling tool 8X22mm	42IB-0822-12° 42IB-0822-15° 42IB-0822-a	V3, V6, V8 80, 120, 252 a is beveling angle required	
M42 Inner Beveling tool 10X25mm	42IB-1025-12° 42IB-1025-15° 42IB-1025-a	V14 a is beveling angle required	
M42 Inner Beveling tool 20x20mm	42IB-2020-a	426, 630 a is beveling angle required	

* Consult with us for special application