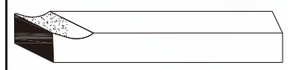
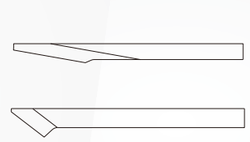
NODHA

Tooling Chart

Cutting tools			
Description	**Part Number**	**Application**	**Sketch**
M42 Cutting tool 5X25X100mm	42C-5100	Standard cutting, for most materials up to 30mm Use on the standard tool box	
M42 Cutting tool 6X25X100mm	42C-6100	Standard cutting, for most materials up to 30mm Use on all tool box	
M42 Cutting tool 6X25X150mm	42C-6150	Cutting tool, for most material up to 60mm Single blade Use on stand tool box or Heavy wall tool box	
M42 Cutting tool 6X25X200mm	42C-6200	Cutting tool, both ends have blade for most material Use on heavy wall tool box	
M42 Cutting tool 8X25X200mm	42C-8200	Longer cutting tool, both ends have blade for most material Use on heavy wall tool box	

Beveling tools			
Description	**Part Number**	**Application**	**Sketch**
M42 Beveling tool Right hand 12X20X100mm	42B-RH1220-30° 42B-RH1220-32.5° 42B-RH1220-35° 42B-RH1220-37.5°	Right Hand Standard beveling tool for most materials. Up to 30mm Use on the standard tool box	
M42 Beveling tool Right hand 25X25X100mm	42B-RH2525100-30° 42B-RH2525100-37.5°	Right Hand Use on the tracking tool box or Heavy wall tool box	
M42 Beveling tool Left Hand 12X20X100mm	42B-LH1220-30° 42B-LH1220-37.5°	Left Hand Standard beveling tool for most matrials. Up to 30mm Use on the standard tool box	

Compound Beveling Tool			
Description	**Part Number**	**Application**	**Sketch**
M42 Compound Beveling tool 12X20X150mm	42B-RHCB1220150-10°x30°	Right hand 10° x 30°, For most material, up to 30mm Use on the standard tool box	
	42B-RHCB1220150-10°x37.5°	Right hand 10° x 37.5° as per ASME B[16].25 For most material, up to 30mm Use on the standard tool box	
M42 Compound Beveling tool 25X25X150mm	42B-RHCB2525150-10°x30°	Right hand 10° x 30°, For most material, up to 60mm Use on Heavy wall tool box	
	42B-RHCB2525150-10°x37.5°	Right hand 10° x 37.5° as per ASME B[16].25 For most material, up to 60mm Use on Heavy wall tool box	
M42 Beveling tool 12x25x150mm	42B-RH1225150-10° 42B-RH1225150-30° 42B-RH1225150-37.5°	**Recommend solution for heavy wall beveling / Compound beveling** For most material. Use on heavy wall tool box, step by step procedure	

Counterboring Tool			
Description	**Part Number**	**Application**	**Sketch**
M42 Counterboring tool	42T-0822S	Straight Boring Use on counter boring tool box	
M42 Counterboring tool	42T-0830-12°	12Deg. Boring Use on counter boring tool box	
	42T-0830-15°	15Deg. Boring Use on counter boring tool box	

YouTube

Duplex Cutting
SAF2205
SAF2507

* Consult with us for special application
* AISI M42, 8% Cobalt
* Can supply tool bits for Duplex, Super duplex