## NODHA





Model	F1.0AC	F1.5AC	F2.0AC	F2.5AC	F3.0AC	F4.5AC	F6.0AC
Tube OD	3-25.4mm	3-38.1mm	6-50.8mm	9-63.5mm	12.7-76.2mm		50.8-152.4mm
	0.12-1.0 in.	0.12-1.5 in.	0.24-2.0 in.	0.36-2.5 in.	0.5-3.0 in.	0.5-4.5 in.	2-6 in.
Max. Wall Thickness	3mm / 0.118 in. 5mm / 0.197 in.						
RPM		0-44		0-30			
Feed Travel		7mm / 0.2	76 in.	19.5mm / 0.768 in.			
Feed Rate per circle	2mm / 0.079 in. 3mm / 0.118 in.						
Feed Rate per scale				0.02mm / 0.0008 in.			
Feed Method				Handwheel			
Collets Thickness	Sta	andard Collets: 1	2mm / 0.47 in.		Standard Collets:	Standard Collets:	Standard Collets
	Customized Collets: 6mm / 0.24 in.				20mm / 0.79 in.	25mm / 0.98 in.	30mm / 1.18 in.
Collets Material	Stainless Steel 304 Aluminium 6061					1	
Power Supply	220-240V 1Ph 50/60 Hz						
Motor	METABO BEV 1300						
Motor Power	1300W						
Sound Level	Approx 83						
Vibration Level m/s2		< 2.5			2.5		
Applied Standard	CE EN 60204-1:2018, EN IEC			IEC 61000-6-4:2019, EN IEC 61000-6-2:2019, ISO12100:2010			
Working Weight	4.8 kgs	6 kgs	6.1 kgs	6.2 kgs	16.4 kgs	18.2 kgs	23 kgs
Shipping Weight	14 kgs	15 kgs	15.5 kgs	16 kgs	30 kgs	32 kgs	36 kgs
Package	Durable draw-bar plastic case with EVA foam						
Packing Size		650*490*2	.65mm		7	700*520*400mr	n

## **Micro-feed**

Clear scale and graduated micro-feed advancement make it easier to control the material removal

## Feed rate per scale: 0.02mm / 0.0008 in.





## **Inserts & Tool holder**

Two-sided inserts with protective coating against tool wear. This enables the preparation of tubes made of high-alloy, unalloyed and low-alloy steels and aluminum with high precision very quickly and efficiently.

Part No.	Length	Width	Thickness	Application
CI1108035	11mm	8mm	3.5mm	F1.0, F1.5, F2.0, F2.5
Cl1659546	16.5mm	9.5mm	4.6mm	F3.0, F4.5, F6.0











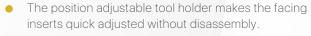




Beveling tool holder is available for all sizes facing

tool as an optional supply









Tube facing tool	Tool set
Inserts holder	Manual
Inserts -2 pcs	Spare screws set
Collets - 5 sizes	Storage case - 1 pce





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